
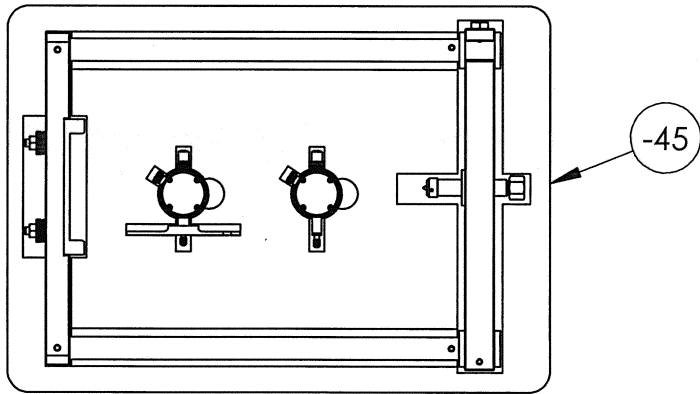
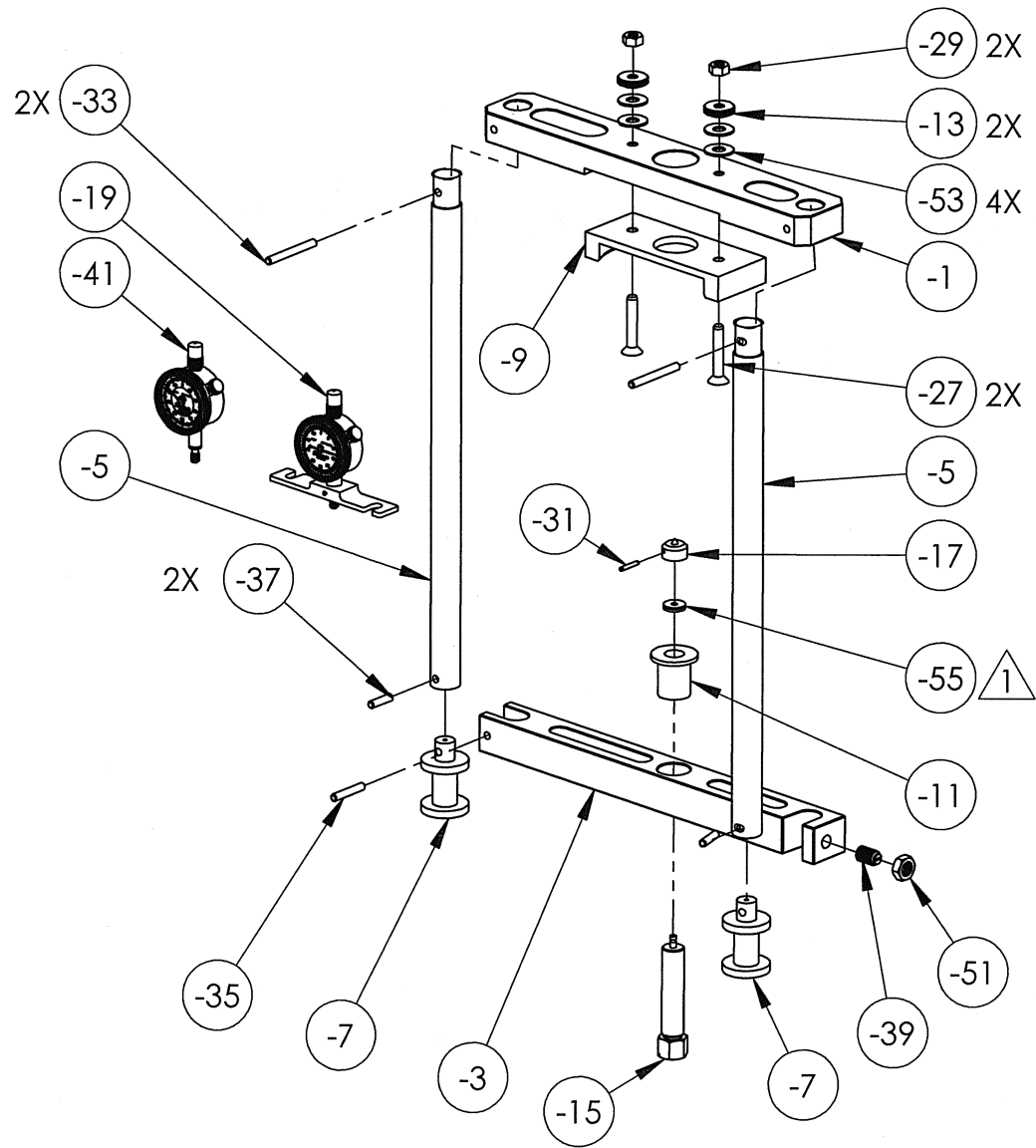




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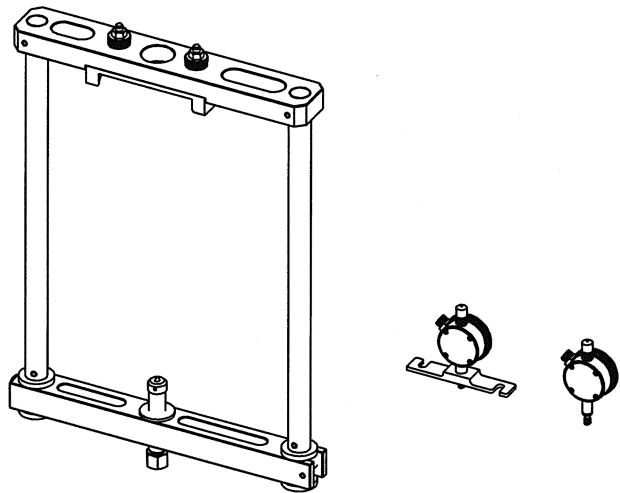
REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
C	19-733	REMOVED ITEM -43 -3 DIM WAS 1/4-28 UNF - 2B ∇ .50 IS 3/8-24 UNF ∇ .75 -15 DIM WAS 3X .665 IS .665 HEX. ADDED 2X 30° AND 2X .03 DIMS -45 REMOVED CUTOUT FOR ITEM -43. MODIFIED CUTOUT LOCATIONS FOR ITEMS -19 AND -41. REMOVED ORDINATE DIMENSIONS FOR CUTOUTS	20/08/2019	KPT	



NOTE:
1 FOR THRUST BEARING -55 USE 1 WASHER ON -15 SIDE.

	
TITLE M/R DAMPER TOOL KIT	
DWG NO. RBEL133M-6201-101	REV C
MAT'L HEAT TREAT FINISH SPEC	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX \pm .005 FRACTIONS \pm 1/8 .XX \pm .01 ANGLES \pm .5° .X \pm .1 SURFACES = 125/
DRAWN BY: KPT	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: VM	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR:	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR:	USED ON MODEL
APPROVED: 	EUROCOPTER
SCALE 1:6	DATE 20/08/2019 SHEET 1 OF 14

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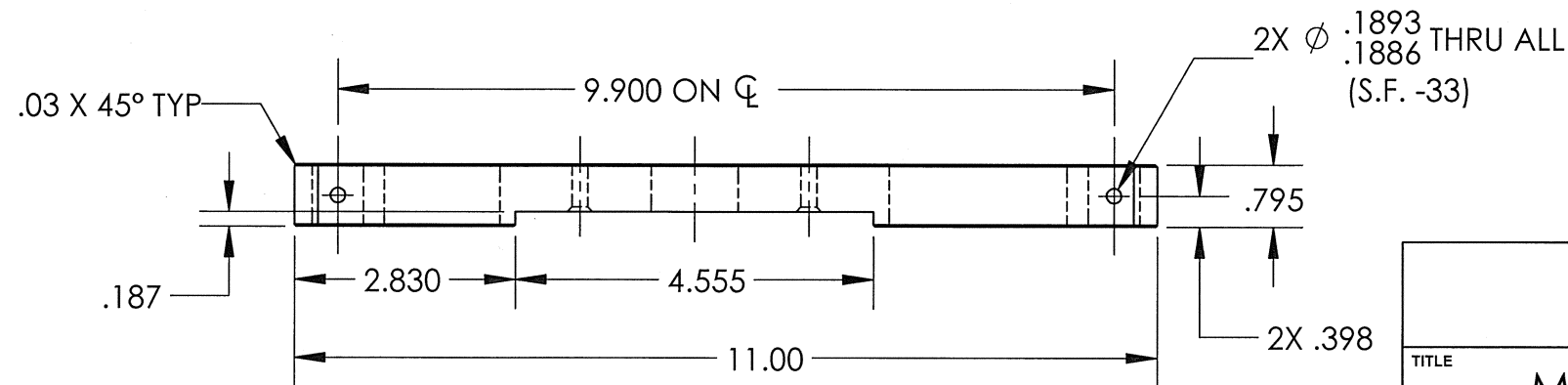
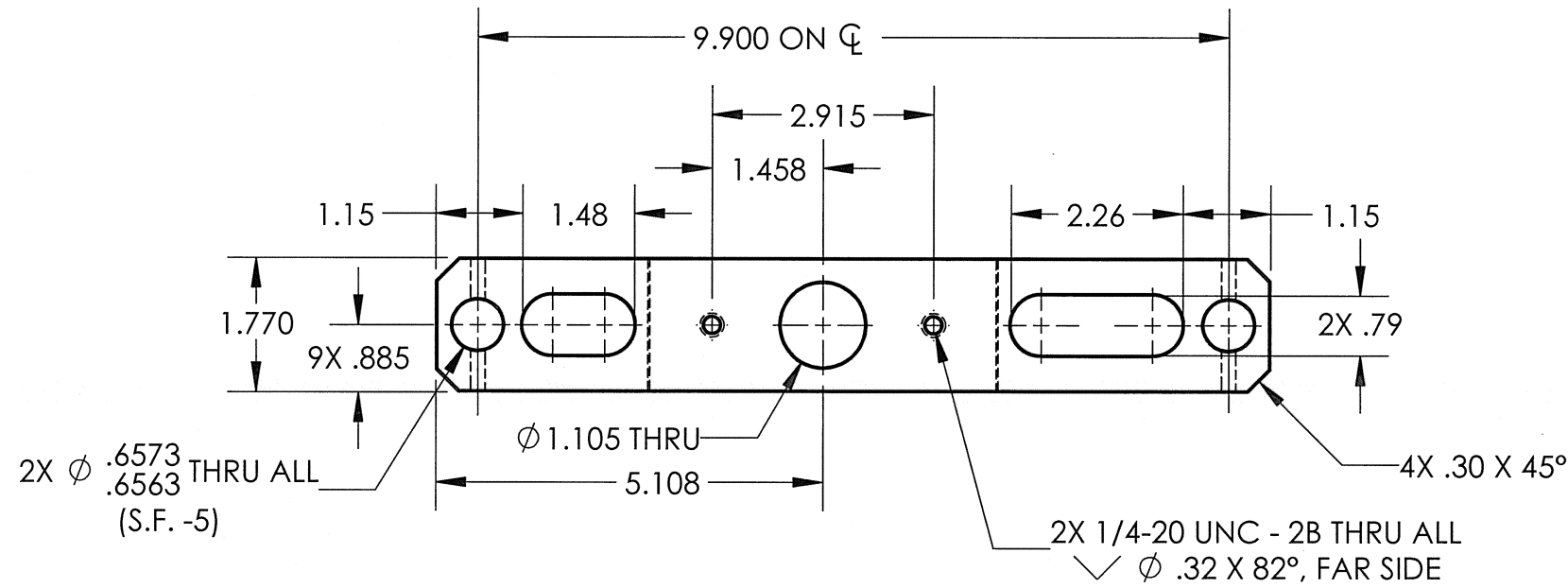
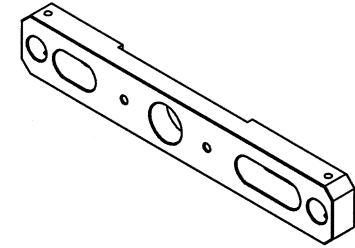
ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	1	TOP RAIL	6061		3
			-3	1	BOTTOM RAIL	6061		4
			-5	2	ROD	6061		5
			-7	2	ROD END	6061		6
			-9	1	WEAR PAD	WHITE DELRIN/ACETAL		7
			-11	1	BUSHING	303 / 304		8
		B/O	-13	2	THUMB NUT	STEEL	1/4-20 (MCMASTER-CARR #92815A115)	1
			-15	1	FORCING SCREW	4140/4142		9
			-17	1	SCREW CAP	4140/4142		10
	X	B/O	-19	1	DIAL INDICATOR ASSY.			11
	1		-21		BASE	4140/4142		12
	1	B/O	-23		SET SCREW	S.S SILVER TIP	6-32 X 1/8 (MCMASTER-CARR #99934A330)	11
	1	B/O	-25		DIAL INDICATOR		(MOTION INDUSTRIES #81-231J W/FBS)	11
		B/O	-27	2	SCREW	STEEL	1/4-20 X 1-1/2 (MCMASTER-CARR #91263A564)	1
		B/O	-29	2	NUT	STEEL	1/4-20 (MCMASTER-CARR #94895A029)	1
		B/O	-31	1	SPRING PIN	STEEL	Ø1/16 X 5/8 (MCMASTER-CARR #90692A090)	1
		B/O	-33	2	DOWEL PIN	STEEL	3/16 X 1-3/4 (MCMASTER-CARR #98381A515)	1
		B/O	-35	1	DOWEL PIN	STEEL	3/16 X 1-1/8 (MCMASTER-CARR #98381A511)	1
		B/O	-37	2	DOWEL PIN	STEEL	3/16 X 3/4 (MCMASTER-CARR #98381A508)	1
		B/O	-39	1	BALL-NOSE SPRING PLUNGER	STEEL	3/8-24 X 5/8 (MCMASTER-CARR #3408A551)	1
		B/O	-41	1	DIAL INDICATOR		(MOTION INDUSTRIES #81-281J-8 W/FBS)	1
		B/O	-45	1	BOTTOM TOOL CUSHION	ETHAFOAM 220, BLACK	4.98 X 12.83 X 18.00 (CASE SOULTIONS)	13
		B/O	-47	1	TOP TOOL CUSHION	ETHAFOAM 220, BLACK	1.79 X 12.77 X 17.94 (CASE SOLUTIONS)	14
		B/O	-49	1	CASE	PLASTIC	PELICAN #APP-1520-E	NS
		B/O	-51	1	THIN HEX NUT	STEEL	3/8-24 (MCMASTER-CARR #94846A515)	1
		B/O	-53	4	WASHER	STEEL	Ø1/4 (MCMASTER-CARR #90108A413)	1
		B/O	-55	1	THRUST BEARING		M14 OD MISUMI #BA0414	1
	ASSY -19							



M/R DAMPER TOOL KIT

TITLE		REV	
DWG NO.		C	
SCALE		DATE	
1:6		20/08/2019	
SHEET 2 OF 14			
MAT'L		UNLESS OTHERWISE SPECIFIED	
HEAT		DIMENSIONS ARE IN INCHES	
TREAT		.XXX ± .005 FRACTIONS ± 1/8	
FINISH		.XX ± .01 ANGLES ±.5°	
SPEC		.X ± .1 SURFACES = 125/	
DRAWN BY:		KPT	
CHECKED:		VM	
OPPS APPR:			
QA APPR:			
APPROVED:		EUROCOPTER	

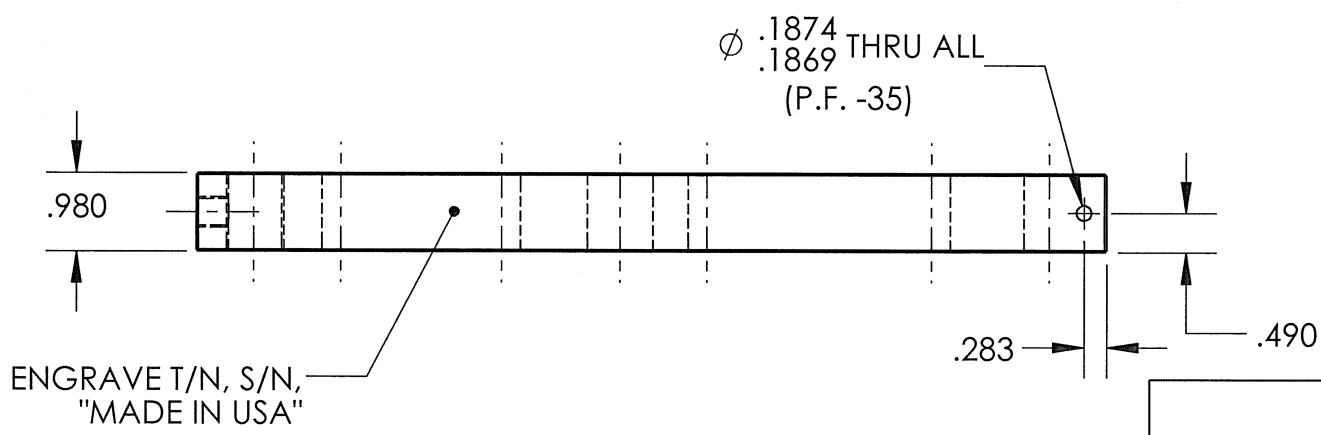
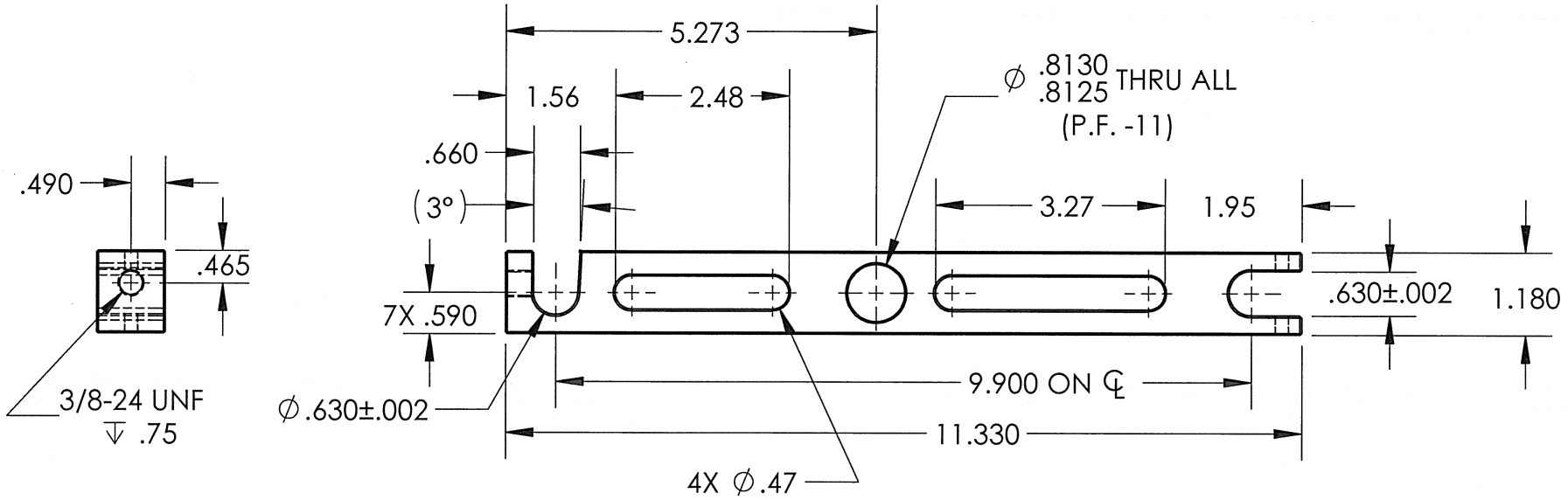
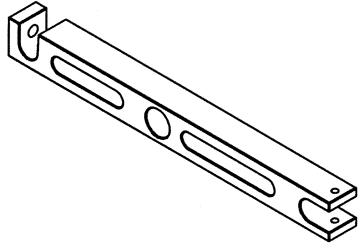
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(-1)
TOP RAIL

DART AEROSPACE	
TITLE M/R DAMPER TOOL KIT	
DWG NO. RBEL133M-6201-101-1	REV C
MAT'L 6061	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
HEAT TREAT	.XXX ± .005 FRACTIONS ± 1/8
FINISH CLEAR ANODIZE	.XX ± .01 ANGLES ±.5°
SPEC MIL-A-8625F, TYPE II, CLASS I	.X ± .1 SURFACES = 125/
DRAWN BY: KPT	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: VM	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR:	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR:	USED ON MODEL
APPROVED:	EUROCOPTER
SCALE 1:3	DATE 20/08/2019
SHEET 3 OF 14	

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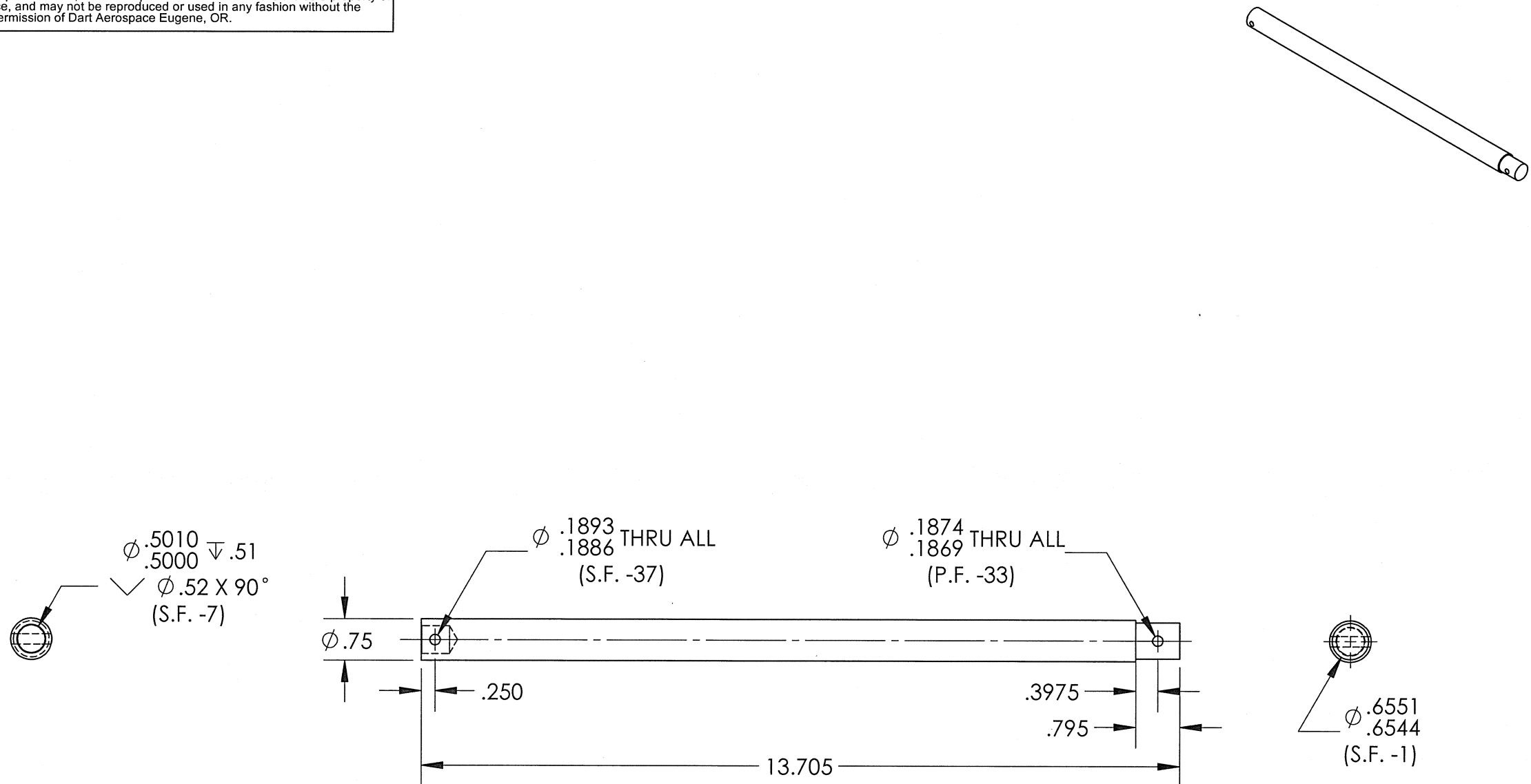
(-3)

BOTTOM RAIL



TITLE			M/R DAMPER TOOL KIT		
DWG NO.			RBEL133M-6201-101-3		
REV			C		
MAT'L 6061			UNLESS OTHERWISE SPECIFIED		
HEAT TREAT			DIMENSIONS ARE IN INCHES		
FINISH CLEAR ANODIZE			.XXX ± .005 FRACTIONS ± 1/8		
SPEC MIL-A-8625F, TYPE II, CLASS I			.XX ± .01 ANGLES ± .5°		
DRAWN BY: KPT			.X ± .1 SURFACES = 125/		
CHECKED: VM			1. BREAK ALL SHARP EDGES		
OPPS APPR:			.015 x 45° OR .015R		
QA APPR:			2. DIMENSIONAL LIMITS APPLY		
APPROVED:			AFTER PLATING		
SCALE 1:3			3. INTERPRET DIM AND TOL PER		
DATE 20/08/2019			ASME Y14.5M-2009		
SHEET 4 OF 14			USED ON MODEL		
			EUROCOPTER		

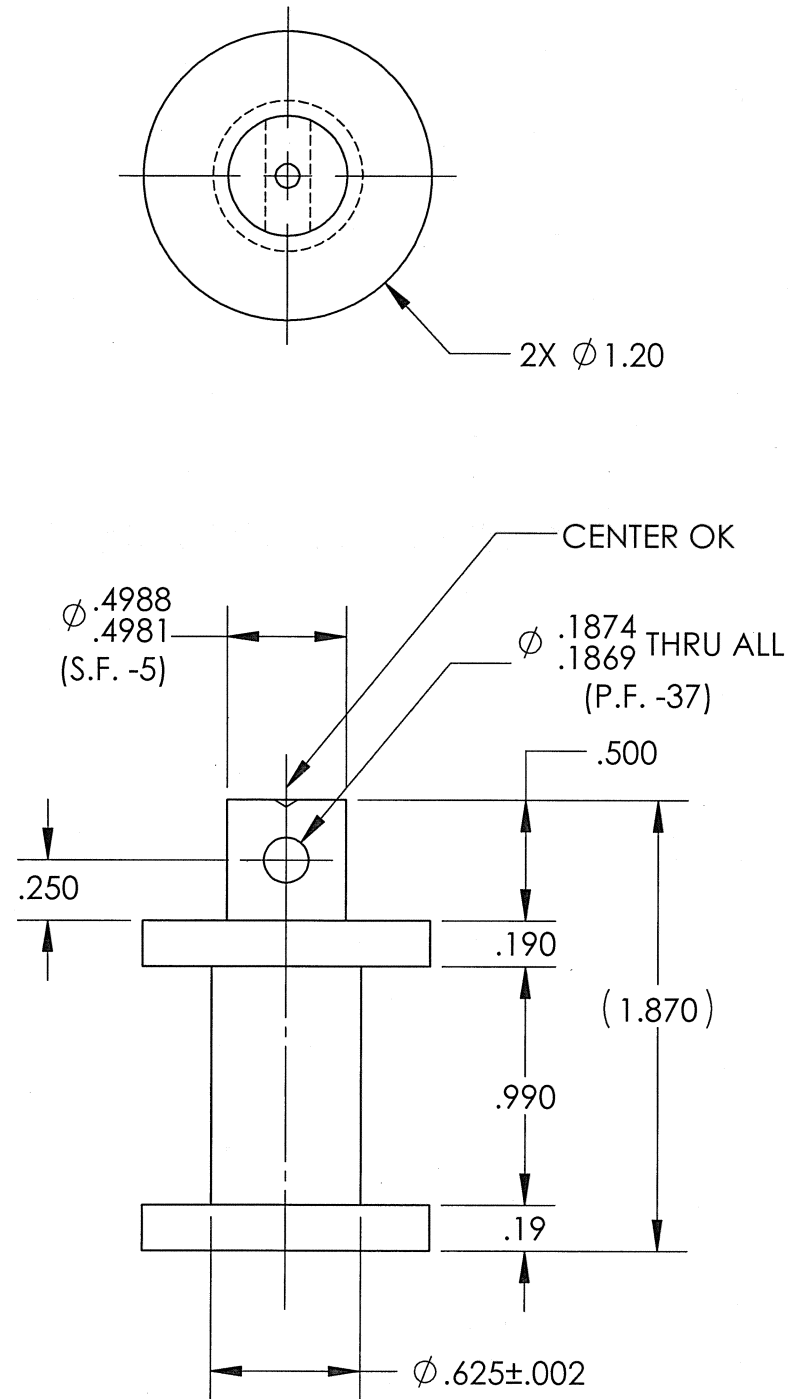
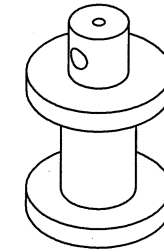
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(-5)
ROD

DART AEROSPACE	
TITLE M/R DAMPER TOOL KIT	
DWG NO. RBEL133M-6201-101-5	REV C
MAT'L 6061 HEAT TREAT FINISH CLEAR ANODIZE SPEC MIL-A-8625F, TYPE II, CLASS I	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX \pm .005 FRACTIONS \pm 1/8 .XX \pm .01 ANGLES \pm .5° .X \pm .1 SURFACES = 125/
DRAWN BY: KPT	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: VM	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR:	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR:	USED ON MODEL
APPROVED:	EUROCOPTER
SCALE 1:3	DATE 20/08/2019
SHEET 5 OF 14	

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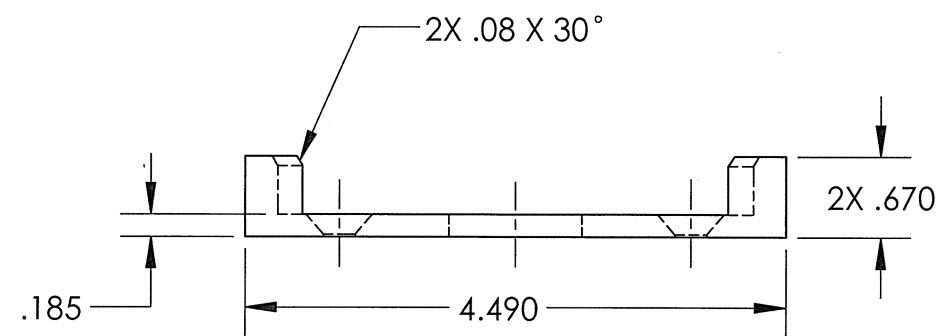
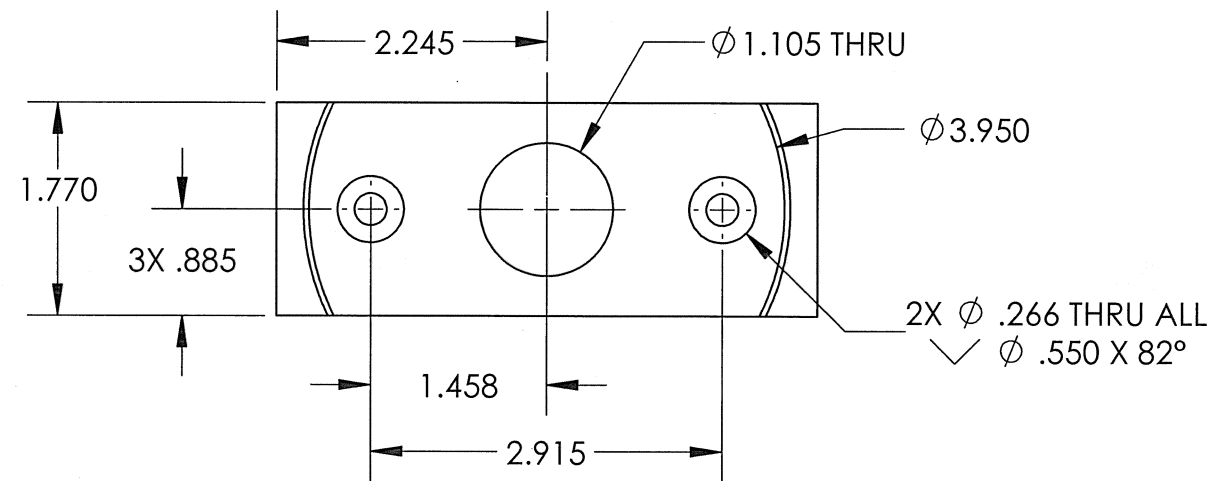
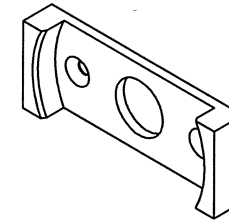


(-7)

ROD END

DART AEROSPACE	
TITLE M/R DAMPER TOOL KIT	
DWG NO. RBEL133M-6201-101-7	REV C
MAT'L 6061 HEAT TREAT FINISH CLEAR ANODIZE SPEC MIL-A-8625F, TYPE II, CLASS I	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± .5° .X ± .1 SURFACES = 125/
DRAWN BY: KPT CHECKED: VM OPPS APPR: QA APPR:	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
APPROVED:	USED ON MODEL EUROCOPTER
SCALE 1:1	DATE 20/08/2019
SHEET 6 OF 14	

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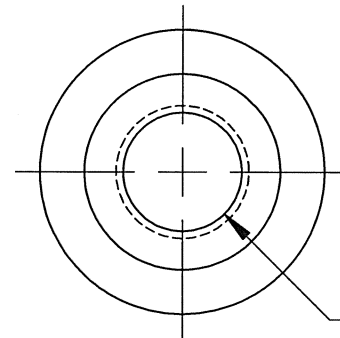
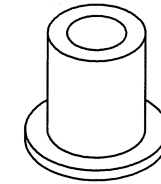


-9

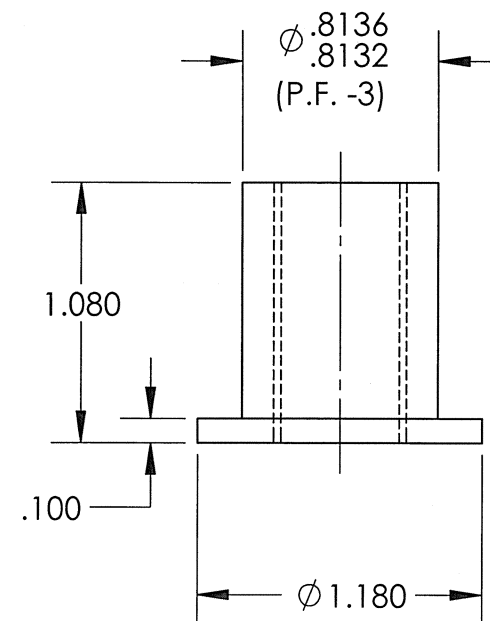
WEAR PAD

TITLE M/R DAMPER TOOL KIT	
DWG NO. RBEL133M-6201-101-9	REV C
MAT'L WHITE DELRIN/ACETAL	UNLESS OTHERWISE SPECIFIED
HEAT TREAT	DIMENSIONS ARE IN INCHES
FINISH	.XXX ± .005 FRACTIONS ± 1/8
SPEC	.XX ± .01 ANGLES ± .5°
	.X ± .1 SURFACES = 125/
DRAWN BY: KPT	1. BREAK ALL SHARP EDGES
CHECKED: VM	.015 x 45° OR .015R
OPPS APPR:	2. DIMENSIONAL LIMITS APPLY
QA APPR:	AFTER PLATING
APPROVED:	3. INTERPRET DIM AND TOL PER
	ASME Y14.5M-2009
	USED ON MODEL
	EUROCOPTER
SCALE 1:2	DATE 20/08/2019
	SHEET 7 OF 14

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M14X1.5 - 6H THRU ALL



-11

BUSHING



TITLE

M/R DAMPER TOOL KIT

DWG NO.

RBEL133M-6201-101-11

REV
C

MAT'L 303 / 304

HEAT

TREAT

FINISH

SPEC

DRAWN BY:

KPT

CHECKED:

VM

OPPS APPR:

QA APPR:

APPROVED:

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES

.XXX ± .005 FRACTIONS ± 1/8

.XX ± .01 ANGLES ± .5°

.X ± .1 SURFACES = 125/

1. BREAK ALL SHARP EDGES

.015 x 45° OR .015R

2. DIMENSIONAL LIMITS APPLY

AFTER PLATING

3. INTERPRET DIM AND TOL PER

ASME Y14.5M-2009

USED ON MODEL

EUROCOPTER

SCALE

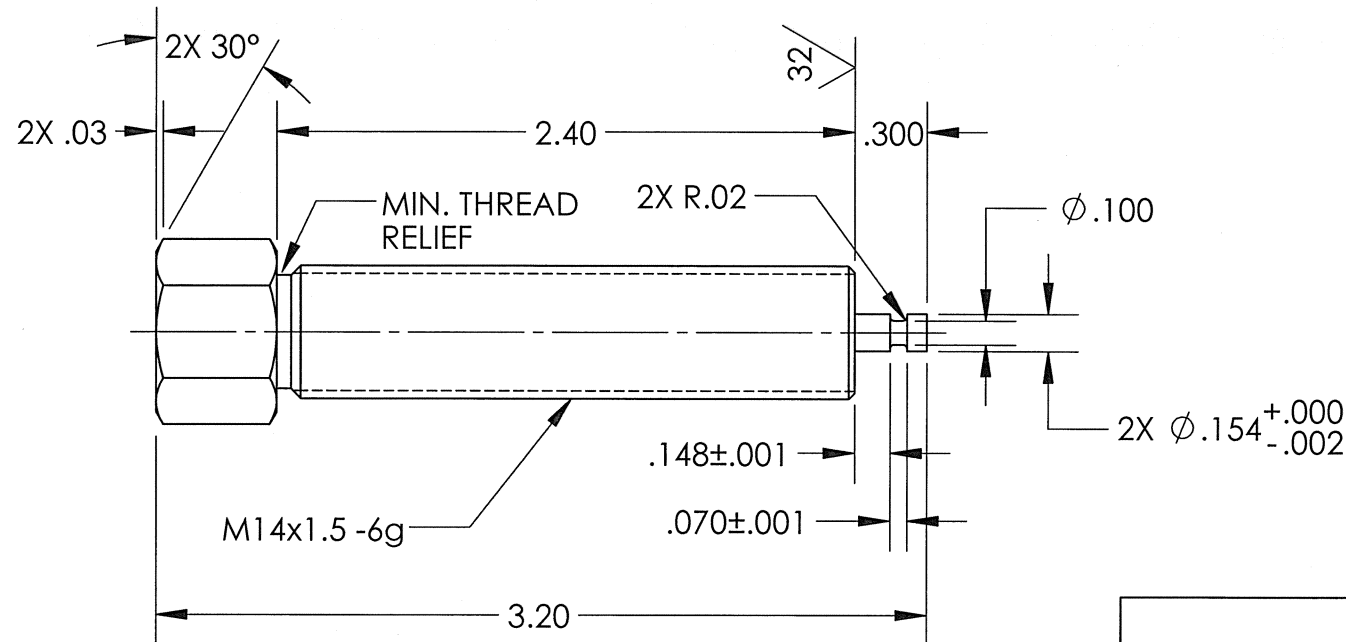
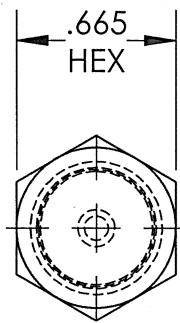
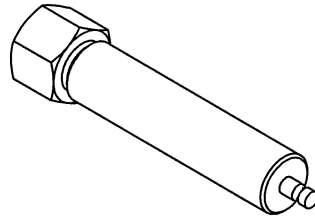
1:1

DATE

20/08/2019

SHEET 8 OF 14

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(-15)

FORCING SCREW



TITLE

M/R DAMPER TOOL KIT

DWG NO.

RBEL133M-6201-101-15

REV

C

MAT'L 4140/4142

HEAT RC 28-34

TREAT BLACK OXIDE

SPEC QMSI-6.2.2, B.O. REV D

DRAWN BY: KPT

CHECKED: VM

OPPS APPR:

QA APPR:

APPROVED:

SCALE

1:1

DATE

20/08/2019

SHEET

9 OF 14

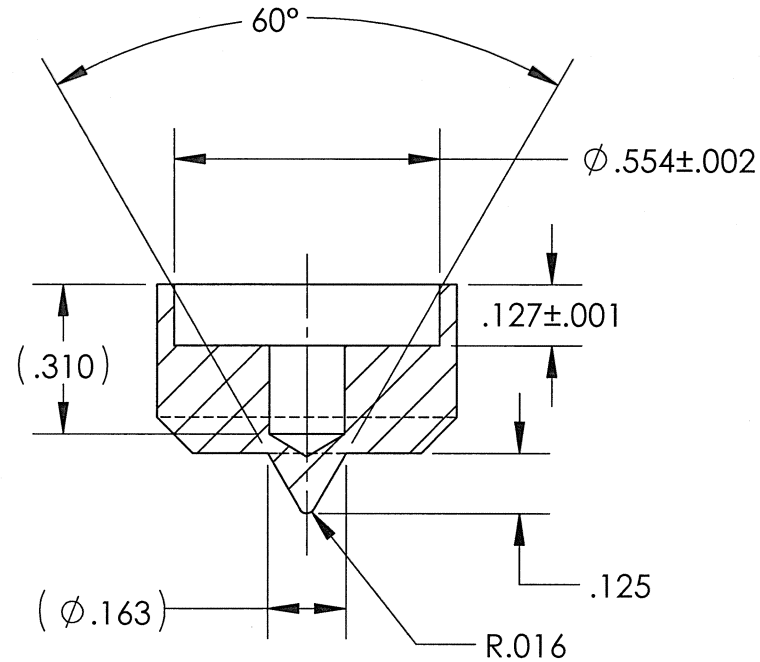
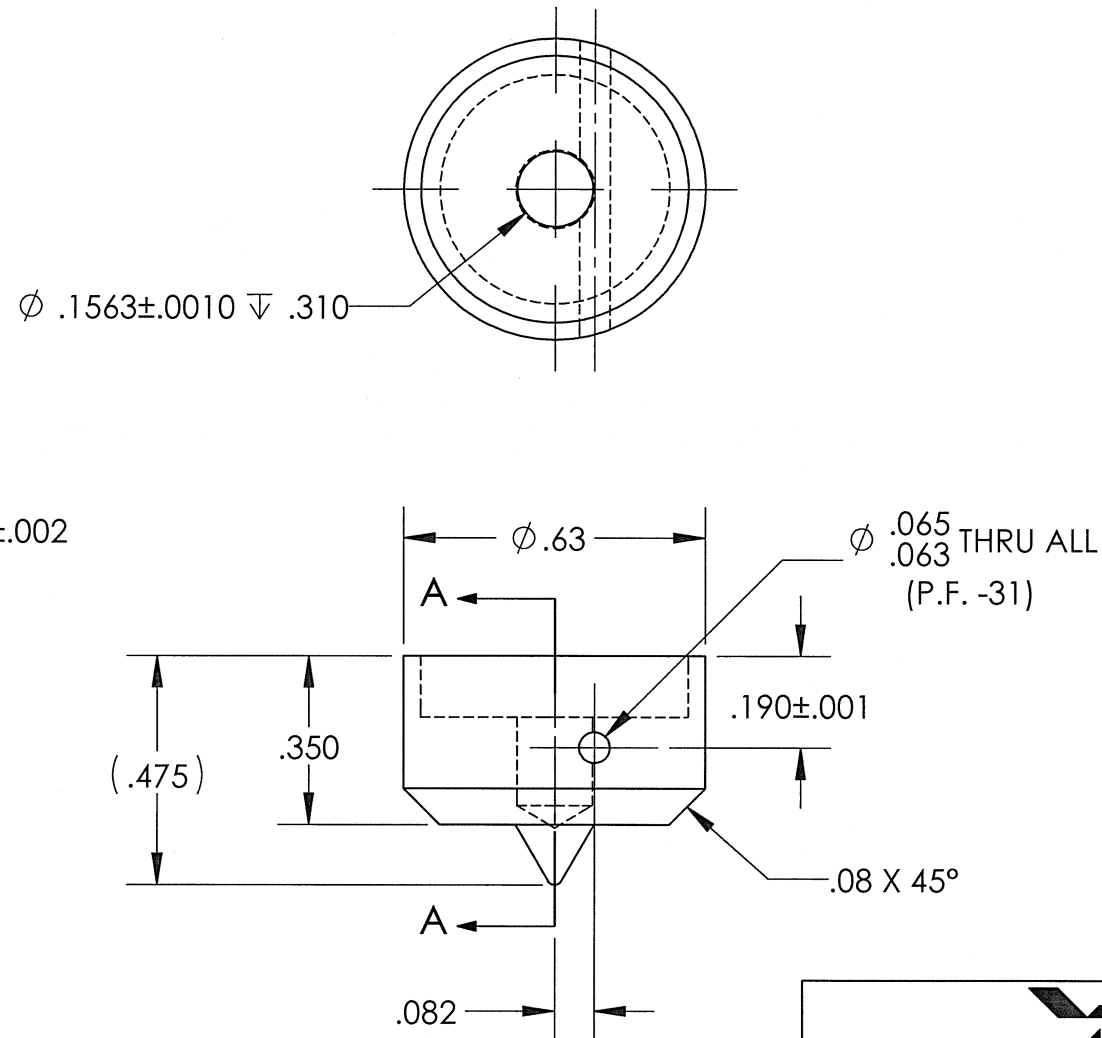
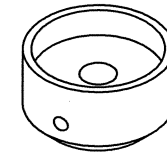
UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
.XXX \pm .005 FRACTIONS \pm 1/8
.XX \pm .01 ANGLES \pm .5°
.X \pm .1 SURFACES = 125/

1. BREAK ALL SHARP EDGES
.015 x 45° OR .015R
2. DIMENSIONAL LIMITS APPLY
AFTER PLATING
3. INTERPRET DIM AND TOL PER
ASME Y14.5M-2009

USED ON MODEL

EUROCOPTER

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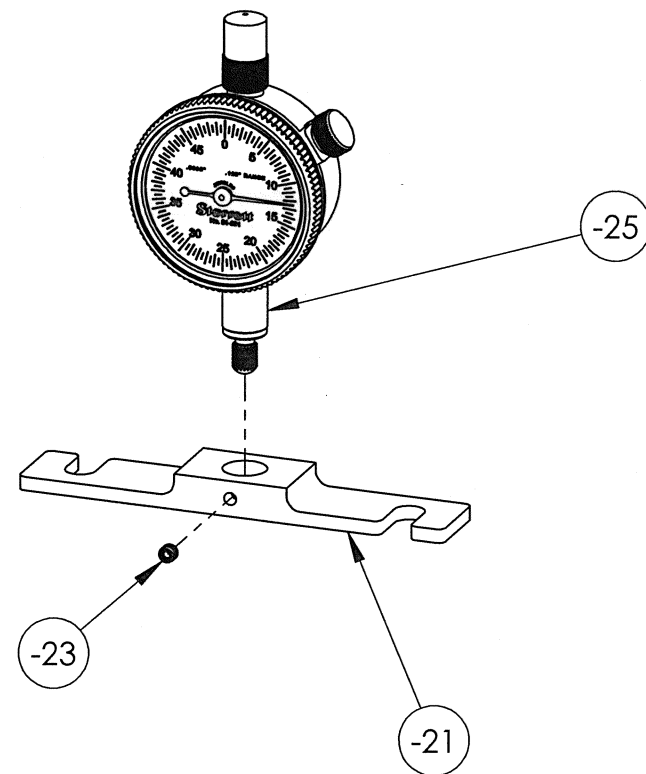
SECTION A-A

(-17)

SCREW CAP

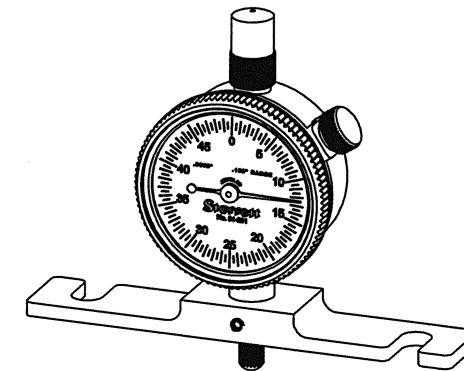
DART AEROSPACE	
TITLE M/R DAMPER TOOL KIT	
DWG NO. RBEL133M-6201-101-17	REV C
MAT'L 4140/4142 HEAT RC 28-34 TREAT FINISH BLACK OXIDE SPEC QMSI-6.2.2, B.O. REV D	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± .5° .X ± .1 SURFACES = 125/
DRAWN BY: KPT	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: VM	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR:	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR:	USED ON MODEL
APPROVED:	EUROCOPTER
SCALE 2:1	DATE 20/08/2019
SHEET 10 OF 14	

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-19

DIAL INDICATOR ASSY



TITLE

M/R DAMPER TOOL KIT

DWG NO.

RBEL133M-6201-101-19

REV
C

MAT'L

HEAT

TREAT

FINISH

SPEC

DRAWN BY:

KPT

CHECKED:

VM

OPPS APPR:

QA APPR:

APPROVED:

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES

.XXX ± .005 FRACTIONS ± 1/8

.XX ± .01 ANGLES ± .5°

.X ± .1 SURFACES = 125/

1. BREAK ALL SHARP EDGES

.015 x 45° OR .015R

2. DIMENSIONAL LIMITS APPLY

AFTER PLATING

3. INTERPRET DIM AND TOL PER

ASME Y14.5M-2009

USED ON MODEL

EUROCOPTER

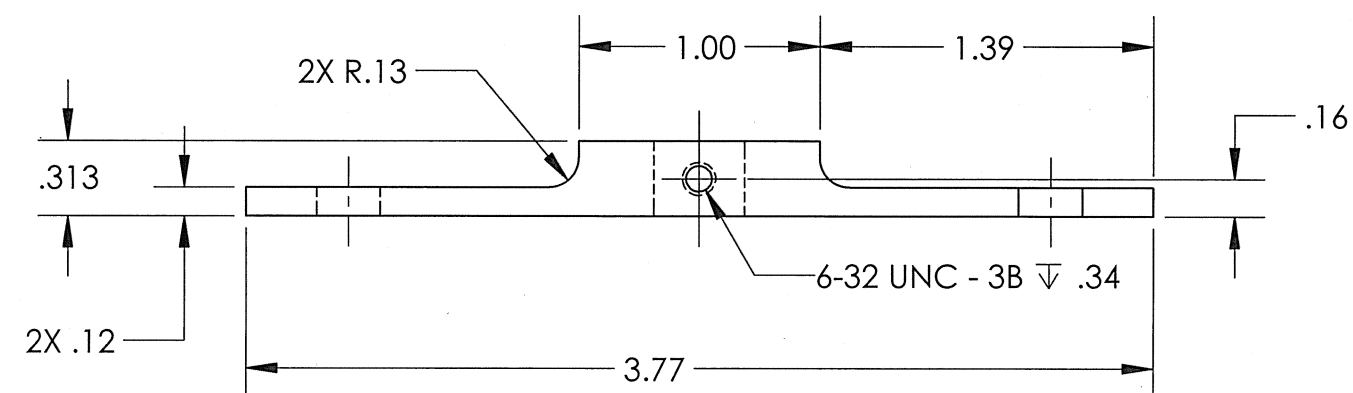
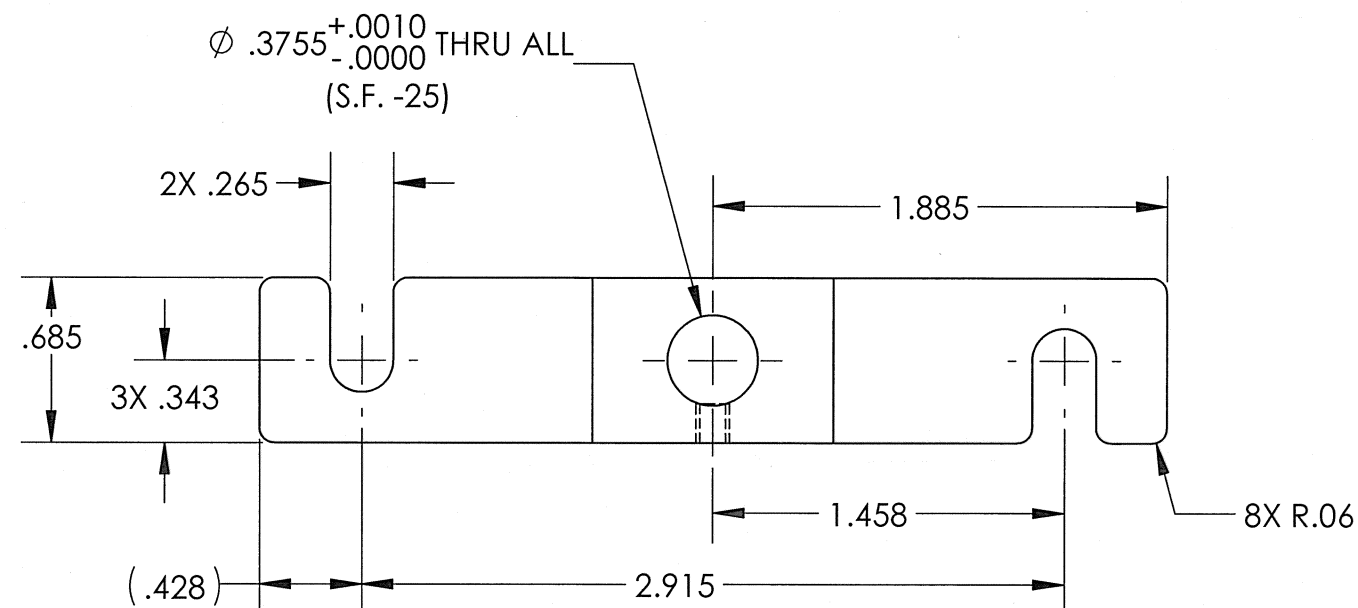
SCALE

1:2

DATE

20/08/2019

SHEET 11 OF 14



BASE



M/R DAMPER TOOL KIT

RBEL133M-6201-101-21

REV	
C	

UNLESS OTHERWISE SPECIFIED

DIMENSIONS ARE IN INCHES
XXX + .005 FRACTIONS $\pm 1/8$

.XXX	± .005	FRACTIONS ± 1/8
.XX	± .01	ANGLES ± .5°
.X	± .1	SURFACES

.X ± .1 SURFACES = 1
1 BREAK ALL SHARP EDGES

1. BREAK ALL SHARP EDGES
.015 x 45° OR .015R

2. DIMENSIONAL LIMITS APPLY AFTER PLATING

3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009

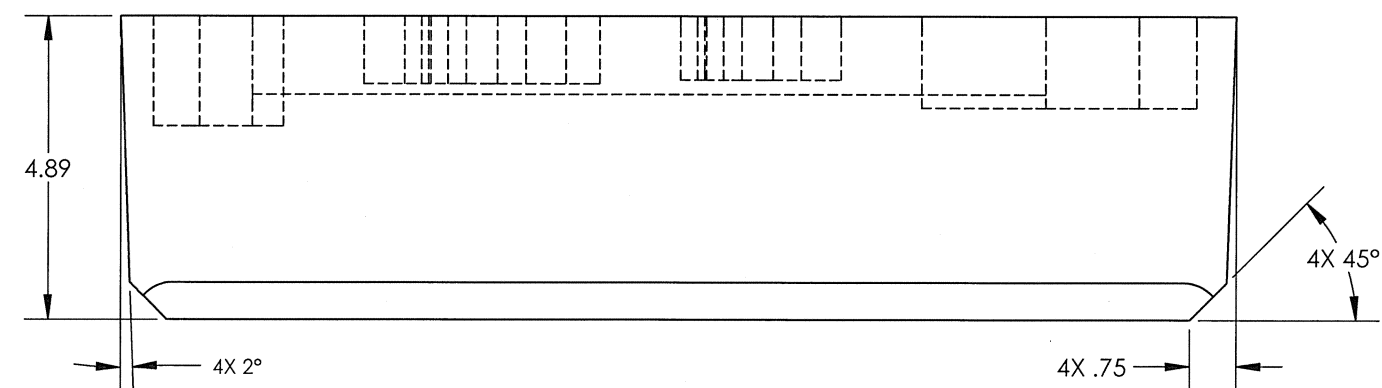
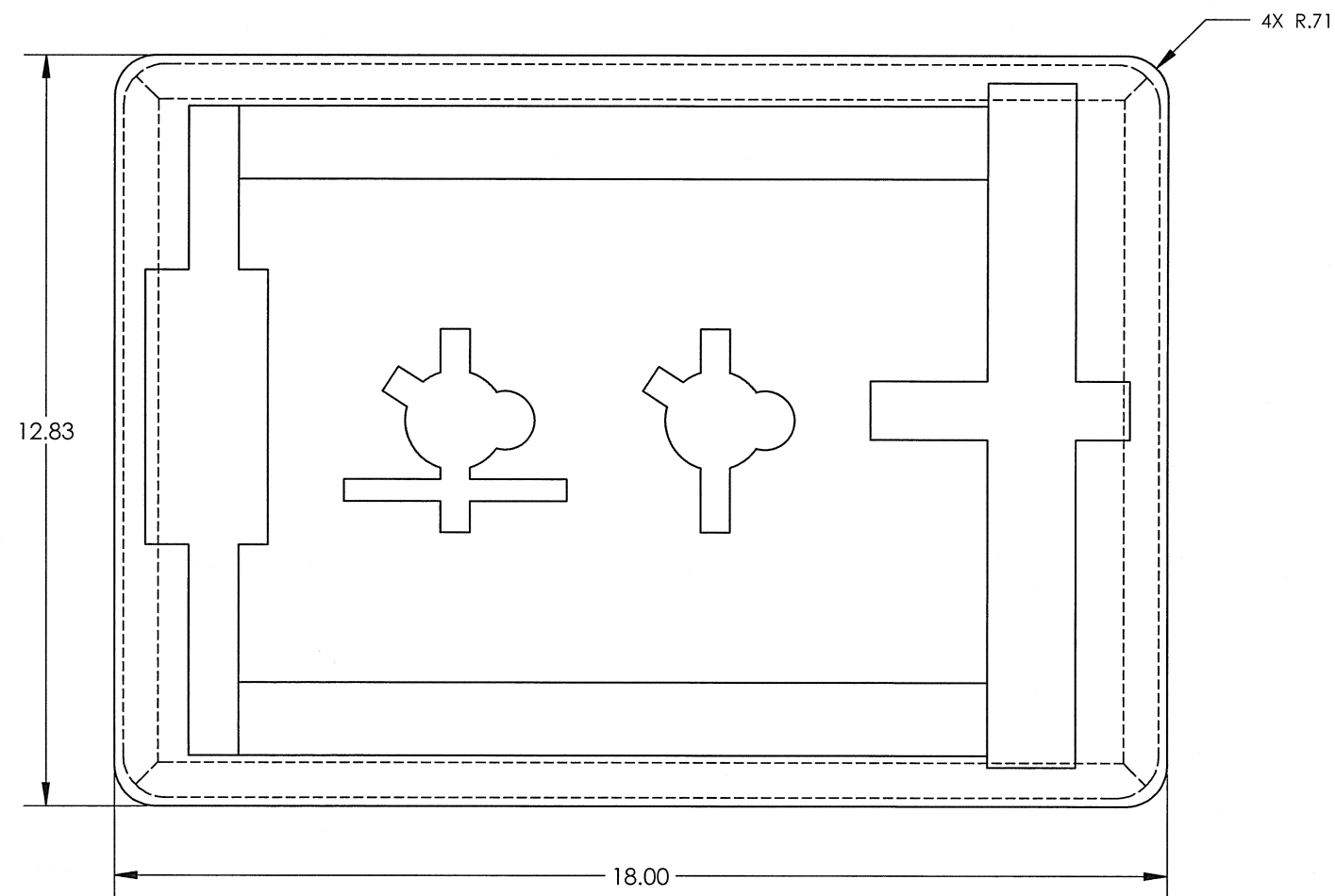
USED ON MODEL

EUROCOPTER

20/08/2019

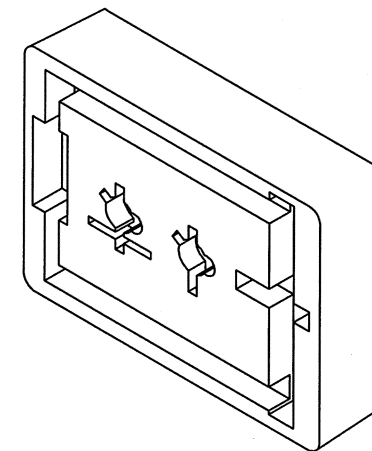
SHEET 12 OF 14

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(-45)

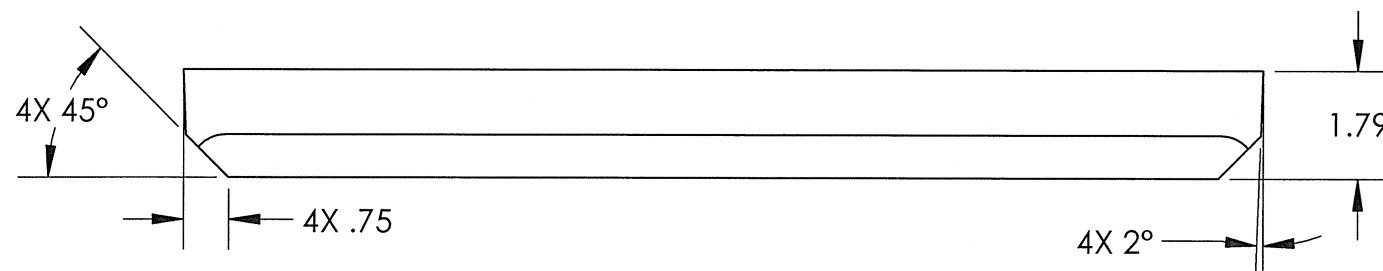
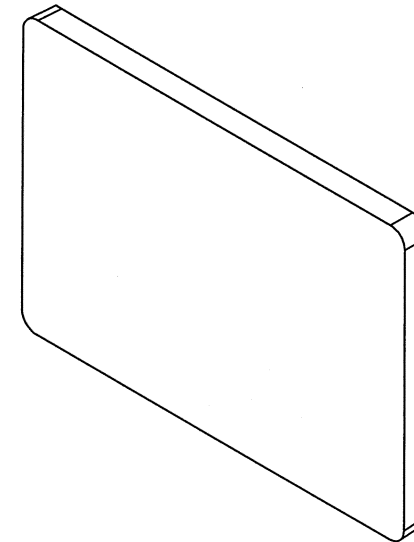
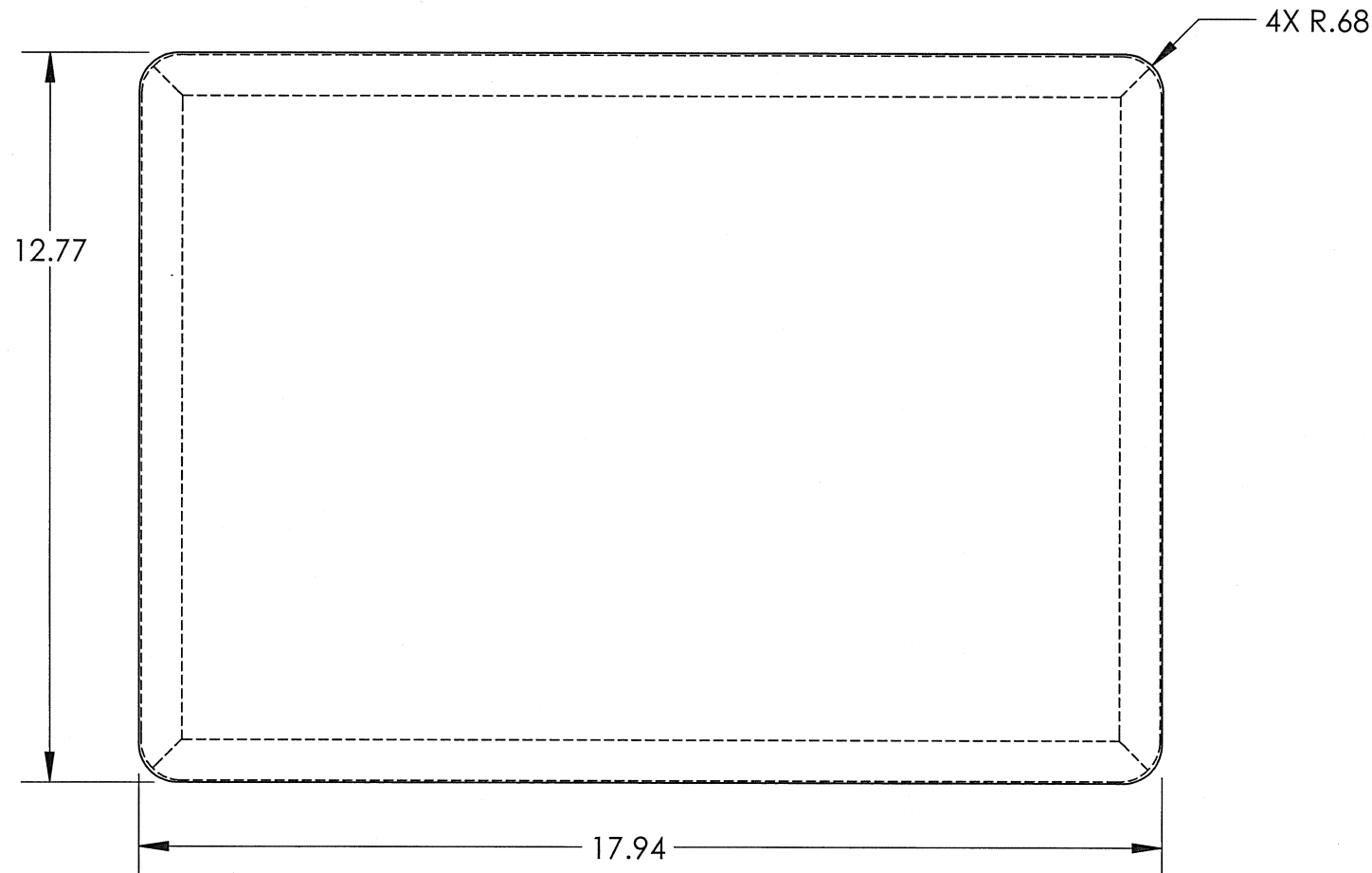
BOTTOM TOOL CUSHION



NOTE:
ALL NON-DIMENSIONED FEATURES MUST
MAINTAIN A TOLERANCE OF +/- 0.050" PER CAD
FILE RBEL133M-6201-101-45 REV. C.STEP

DART AEROSPACE			
TITLE M/R DAMPER TOOL KIT			
DWG NO. RBEL133M-6201-101-45			REV C
MAT'L ETHAFOAM 220, BLACK		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
HEAT TREAT		.XXX ± .010 FRACTIONS ± 1/8	
FINISH		.XX ± .03 ANGLES ± 1°	
SPEC		.X ± .1 SURFACES = 125°	
DRAWN BY: KPT		1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
CHECKED: VM		2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
OPPS APPR:		3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
QA APPR:		USED ON MODEL	
APPROVED:		EUROCOPTER	
SCALE 1:3		DATE 20/08/2019	SHEET 13 OF 14

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TOP TOOL CUSHION

DART AEROSPACE	
TITLE M/R DAMPER TOOL KIT	
DWG NO. RBEL133M-6201-101-47	REV C
MAT'L ETHAFOAM 220, BLACK	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
HEAT TREAT	.XXX ± .010 FRACTIONS ± 1/8
FINISH	.XX ± .03 ANGLES ± 1°
SPEC	.X ± .1 SURFACES = 125/
DRAWN BY: KPT	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: VM	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR:	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR:	USED ON MODEL
APPROVED:	EUROCOPTER
SCALE 1:4	DATE 20/08/2019
SHEET 14 OF 14	